## Maintenance schedule ordered by frequency

System	Part description	Maintenance Requirements	Intervals	Approximate cost/Time	Engineering skill level required
Oil System		Check Level	Daily	2 mins	Basic
Vessel and Hull	Gunnels and drain offs	Clear and clean	Monthly	10 mins	Basic
Electrical System	Batteries	Check acid levels	2-4 Months	45 mins	Basic
External Engine components	Fan Belts	Check and adjust	2-5 months	5-30 mins	Intermediate
Coolant System	Keel Tank	Bleed Air from system	3 months	10 mins	Basic
Coolant System		Check for leaks	3 Months	2 mins	Basic
External Engine components	Propshaft Couplings	Check Bolts are tight	3 months	20 mins	Basic
Steering and propulsion		Check for leaks and corrosion	3 months	5 mins	Basic
Hydraulic Systems	Oil	Check level and top up	3 Months	15 mins	Basic
Steering and propulsion		Check and adjust	4 Months	25 mins	Basic
Fuel System	Sedimenters/Agglomerators	Drain off	Approx. 100hrs	5 mins	Basic
Fuel System	Pre-Filter	Replacement	Approx. 150 hrs	30 mins (filter £15)	Intermediate
Coolant System		Check for coolant leaks	6 Months	15 mins	Basic
Electrical System	Isolator Switches	Check operation	6 Months	2 mins	Basic
Electrical System	Terminals	Check for corrosion and looseness	6 Months	20 mins	Basic
External Engine components	Engine Mounts	Check bottom nuts are tight	6 Months	20 mins	Intermediate
External Engine components	Cables and linkages (gears/Throttle)	Check not running over exhaust or for tight bends	6 Months	5 mins	Basic
Steering and propultion	Bearings	Grease (ensure Grub screws are removed)	6 Months	5 mins	Basic
Heating units (webasto etc.)	Radiators	Bleed Air from system	6 Months	30 mins	Basic
Heating units (webasto etc.)	Calorifiers	Bleed Air from system	6 Months		Intermediate
Vessel and Hull	Vents and hull fittings	Check and clear build up	6 Months	10 mins	Basic

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System	Part description	Maintenance Requirements	Intervals	Approximate cost/Time	Engineering skill level required
Fresh water system	Pipes and Hoses	Check for leaks or corrosion	6 Months	25 mins	Basic
Fresh water system	Unions and stop valves	Check operation	6 Months	2 mins	Basic
Fresh water system	Pump	Check holds pressure	6 Months	20 mins	Intermediate
Fuel System	Fuel Lift Pump (electric)	Replace Filter	Approx. 200hrs	15 mins (filter £20)	Intermediate
Oil System	Oil Filter	Replacement	Approx. 200hrs	15 mins (filter £20)	Intermediate
Oil System	Oil	Replacement	Approx. 200hrs	30 mins (Oil £25-50)	Basic
Fuel System	Primary Filter	Replacement	Approx. 300 hrs	30 mins (filter £15)	Intermediate
Fuel System	Pipes and Hoses	Check for leaks or chafing	Approx. 300hrs	30 mins	Basic
Coolant System		Check and top up antifreeze	Each autumn	20 mins (antifreeze £20)	Basic
Fuel System	Fuel Tank	Check for water content and contamination	Yearly	30 mins	Basic
Coolant System	Water Pump (Engine)	Check for play in the Pulley	Yearly	2 mins	Basic
Coolant System	Water Pump (Impellar)	Replacement	Yearly	1 hour (£30)	Intermediate
Coolant System		Check for coolant leaks and tighten clips	Yearly	30 mins	Basic
Electrical System	Cables	Check for chafing and brittleness	Yearly	20 mins	Basic
Electrical System	Fuses and Plugs	Replace/Clean and lubricate	Yearly	5 mins	Basic
Electrical System	Alternators and Starter Motors	Check for corrosion and water ingress	Yearly	5 mins	Basic
Electrical System	Sensors and panel	Check for leaks and corrosion	Yearly	10 mins	Intermediate
Steering and propulsion	weedhatch	Replace Seals	Yearly	30 mins	Basic
Steering and propulsion	Propellar	Check for damage	Yearly	5 mins	Basic
Hydraulic Systems	Pipes and Hoses	Check for leaks and chafeing	Yearly	30 mins	Basic
Hydraulic Systems	Filters	Replace	yearly	15 mins (filter approx. £30 each)	Intermediate

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Hydraulic Systems	Unions and sensors	Check for leaks and corrosion	yearly	15 mins	Basic
Heating units (webasto etc.)	Servicing	Refer to manual			Advanced
External Engine components		Replace	1-2 years	15-30 mins (£10)	Intermediate
Fuel System		Replace seals and clean	Approx. 500hrs	30 mins (filter seals £5)	Intermediate
Hydraulic Systems		Replacement	Approx. 500hrs	2 hrs (oil £100)	Intermediate
Fresh water system	Tank	Clean	Bi-yearly	15 mins - 8hrs	Intermediate
Fuel System	Fuel lift pump (manual)	Clean Gauze Filter	Approx. 800hrs	15 mins	Advanced
Oil System	Secondary Oil Filter	Replacement	Approx. 800hrs	30 mins (Filter £50)	Advanced
External Engine components		Replacement	2-3 Years	1 hr (£65 for both cables)	Intermediate
Steering and propulsion	Stern Gland/Seal	Replace Packing	2-5 Years	1-2 hrs	Intermediate
Coolant System	Thermostat	Replacement	3-5 Years	45 mins (£20)	Intermediate
Coolant System	Coolant	Replace antifreeze	3-5 Years	4 hrs (£250)	Intermediate
Coolant System	Hoses and Rubber Items	Replacement	3-6 Years	4-8 hrs (expensive)	Advanced
Steering and propulsion	Rudder	Check fittings	When Blacking	10 mins	Basic
Fuel System		Fuel polish	When required	4 hrs (£250)	Advanced